

## Straight Flute



Uncoated



AlTiN Coated

**Carbide, Straight Flute,  
140° Split Point (.2500-.5000)**

| Drill Size | Decimal Equiv | Flute Length | OAL   | Uncoated Part #         | AlTiN Coated Part #     |
|------------|---------------|--------------|-------|-------------------------|-------------------------|
| 1/4        | .2500         | 1-1/4        | 2-1/2 | <a href="#">RD21716</a> | <a href="#">RD47816</a> |
| E          | .2500         | 1-1/4        | 2-1/2 | <a href="#">RD21605</a> | <a href="#">RD47905</a> |
| F          | .2570         | 1-1/4        | 2-1/2 | <a href="#">RD21606</a> | <a href="#">RD47906</a> |
| G          | .2610         | 1-1/4        | 2-1/2 | <a href="#">RD21607</a> | <a href="#">RD47907</a> |
| 17/64      | .2656         | 1-1/4        | 2-1/2 | <a href="#">RD21717</a> | <a href="#">RD47817</a> |
| H          | .2660         | 1-1/4        | 2-1/2 | <a href="#">RD21608</a> | <a href="#">RD47908</a> |
| I          | .2720         | 1-1/4        | 2-1/2 | <a href="#">RD21609</a> | <a href="#">RD47909</a> |
| J          | .2770         | 1-1/4        | 2-1/2 | <a href="#">RD21610</a> | <a href="#">RD47910</a> |
| K          | .2810         | 1-1/4        | 2-1/2 | <a href="#">RD21611</a> | <a href="#">RD47911</a> |
| 9/32       | .2812         | 1-1/4        | 2-1/2 | <a href="#">RD21718</a> | <a href="#">RD47818</a> |
| L          | .2900         | 1-1/4        | 2-1/2 | <a href="#">RD21612</a> | <a href="#">RD47912</a> |
| M          | .2950         | 1-1/4        | 2-1/2 | <a href="#">RD21613</a> | <a href="#">RD47913</a> |
| 19/64      | .2969         | 1-1/4        | 2-1/2 | <a href="#">RD21719</a> | <a href="#">RD47819</a> |
| N          | .3020         | 1-1/4        | 2-1/2 | <a href="#">RD21614</a> | <a href="#">RD47914</a> |
| 5/16       | .3125         | 1-1/4        | 2-1/2 | <a href="#">RD21720</a> | <a href="#">RD47820</a> |
| O          | .3160         | 1-3/8        | 3     | <a href="#">RD21615</a> | <a href="#">RD47915</a> |
| P          | .3230         | 1-3/8        | 3     | <a href="#">RD21616</a> | <a href="#">RD47916</a> |
| 21/64      | .3281         | 1-3/8        | 3     | <a href="#">RD21721</a> | <a href="#">RD47821</a> |
| Q          | .3320         | 1-3/8        | 3     | <a href="#">RD21617</a> | <a href="#">RD47917</a> |
| R          | .3390         | 1-3/8        | 3     | <a href="#">RD21618</a> | <a href="#">RD47918</a> |
| 11/32      | .3438         | 1-3/8        | 3     | <a href="#">RD21722</a> | <a href="#">RD47822</a> |
| S          | .3480         | 1-3/8        | 3     | <a href="#">RD21619</a> | <a href="#">RD47919</a> |
| T          | .3580         | 1-3/8        | 3     | <a href="#">RD21620</a> | <a href="#">RD47920</a> |
| 23/64      | .3594         | 1-3/8        | 3     | <a href="#">RD21723</a> | <a href="#">RD47823</a> |
| U          | .3680         | 1-3/8        | 3     | <a href="#">RD21621</a> | <a href="#">RD47921</a> |
| 3/8        | .3750         | 1-3/8        | 3     | <a href="#">RD21724</a> | <a href="#">RD47824</a> |
| V          | .3770         | 1-3/8        | 3     | <a href="#">RD21622</a> | <a href="#">RD47922</a> |
| W          | .3860         | 1-3/8        | 3     | <a href="#">RD21623</a> | <a href="#">RD47923</a> |
| 25/64      | .3906         | 1-3/8        | 3     | <a href="#">RD21725</a> | <a href="#">RD47825</a> |
| X          | .3970         | 1-3/8        | 3     | <a href="#">RD21624</a> | <a href="#">RD47924</a> |
| Y          | .4040         | 1-3/8        | 3     | <a href="#">RD21625</a> | <a href="#">RD47925</a> |
| 13/32      | .4062         | 1-3/8        | 3     | <a href="#">RD21726</a> | <a href="#">RD47826</a> |
| Z          | .4130         | 1-3/8        | 3     | <a href="#">RD21626</a> | <a href="#">RD47926</a> |
| 27/64      | .4219         | 1-3/8        | 3     | <a href="#">RD21727</a> | <a href="#">RD47827</a> |
| 7/16       | .4375         | 1-3/8        | 3     | <a href="#">RD21728</a> | <a href="#">RD47828</a> |
| 15/32      | .4688         | 1-3/8        | 3     | <a href="#">RD21730</a> | <a href="#">RD47830</a> |
| 1/2        | .5000         | 1-3/8        | 3     | <a href="#">RD21732</a> | <a href="#">RD47832</a> |



Speeds &amp; Feeds page 339.

Tolerances

+.0000, -.0005